

SANTOPRENE® 251-70W232

SANTOPRENE®

A soft, colorable, flame retardant thermoplastic vulcanizate (TPV) in the thermoplastic elastomer (TPE) family. This material has good fluid resistance and contains non-ether brominated flame retardants. It does not contain metal deactivators. This grade of Santoprene® TPV is shear-dependent and can be processed on conventional thermoplastics equipment for injection molding, extrusion or blow molding. It is polyolefin based and recyclable within the manufacturing stream.

Key Features

- UL listed: file #QMFZ2.E80017, Plastics - Component; file #QMFZ8.E80017, Plastics Certified For Canada - Component.
- Recommended for applications requiring a flame retardant material - UL 94 Vertical Flame rated.
- Recommended for applications requiring excellent flex fatigue resistance.
- Recommended for applications requiring excellent ozone resistance.

Product information

Resin Identification	TPV	ISO 1043
Part Marking Code	>TPV<	ISO 11469

Typical mechanical properties

Tensile stress at 100% elongation, perpendicular	2.7 MPa	ISO 37
Stress at break, perpendicular	6.3 MPa	ISO 527-1/-2 or ISO 37
Elongation at break, perpendicular	550 %	ISO 527-1/-2 or ISO 37
Shore A hardness, 15s	75	ISO 48-4 / ISO 868

Thermal properties

RTI, electrical, 1.5mm	90 °C	UL 746B
RTI, electrical, 3.0mm	90 °C	UL 746B
RTI, strength, 1.5mm	85 °C	UL 746B
RTI, strength, 3.0mm	90 °C	UL 746B

Flammability

Burning Behav. at 1.5mm nom. thickn.	V-0 class	IEC 60695-11-10
Thickness tested	1.5 mm	IEC 60695-11-10
UL recognition	yes	UL 94
Burning Behav. at thickness h	V-2 class	IEC 60695-11-10
Thickness tested	1 mm	IEC 60695-11-10
UL recognition	yes	UL 94
Oxygen index	26 %	ISO 4589-1/-2
Hot Wire Ignition, 1.5mm	PLC 3 s	UL 746A

Electrical properties

Relative permittivity, 60Hz	2.5	IEC 62631-2-1
Arc Resistance Performance Level Category	PLC 6 class	UL 746B
Electric Strength, Short Time, 2mm	31 kV/mm	ASTM D 149
High Amperage Arc Ignition Category, 1.5 mm	PLC 0 class	UL 746A

SANTOPRENE® 251-70W232

SANTOPRENE®

Physical/Other properties

Density	1270 kg/m ³	ISO 1183
---------	------------------------	----------

Injection

Drying Temperature	82 °C
Drying Time, Dehumidified Dryer	3 h
Processing Moisture Content	≤0.08 %
Max. regrind level	20 %
Melt Temperature Optimum	215 °C
Min. melt temperature	165 °C
Max. melt temperature	265 °C
Mold Temperature Optimum	50 °C
Min. mould temperature	20 °C
Max. mould temperature	80 °C
Back pressure	0.517 MPa
Ejection temperature	98 °C

Extrusion

Drying Temperature	82 °C
Drying Time, Dehumidified Dryer	3 h

Additional information

Processing Notes

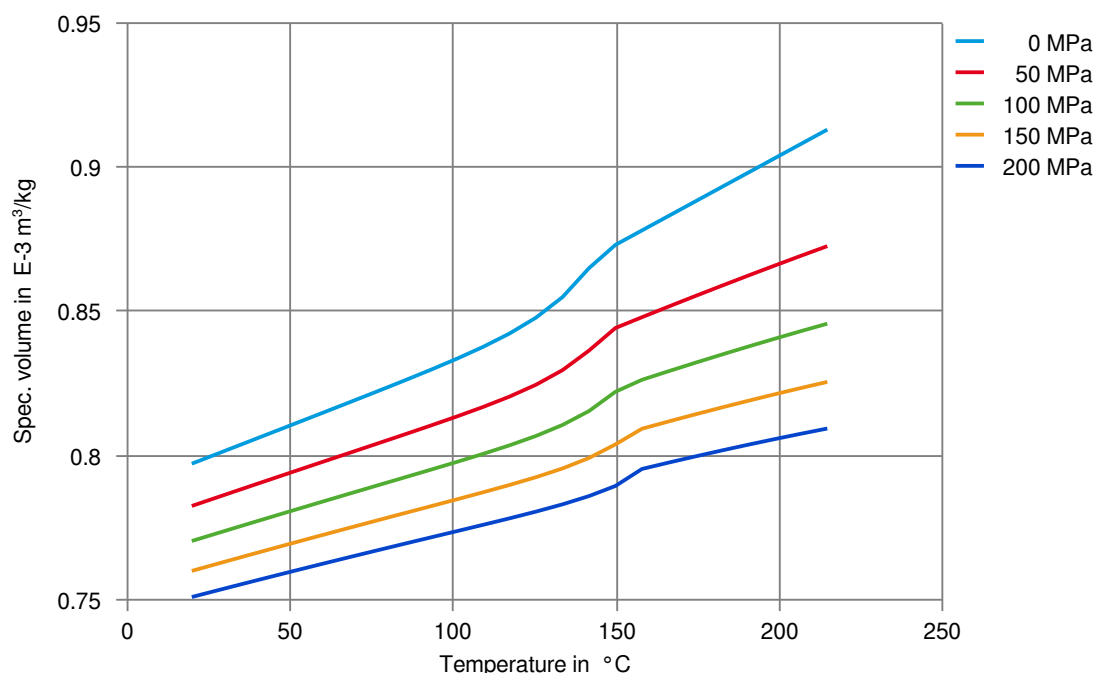
Processing Notes

Desiccant drying for 3 hours at 80 °C (180 °F) is recommended.
 Santoprene® TPV has a wide temperature processing window from 175 to 230 °C (350 to 450 °F) and is incompatible with acetal and PVC.

SANTOPRENE® 251-70W232

SANTOPRENE®

Specific volume-temperature (pvT)



Printed: 2024-05-11

Page: 3 of 3

Revised: 2024-03-25 Source: Celanese Materials Database

NOTICE TO USERS: Values shown are based on testing of laboratory test specimens and represent data that fall within the standard range of properties for natural material. These values alone do not represent a sufficient basis for any part design and are not intended for use in establishing maximum, minimum, or ranges of values for specification purposes. Colourants or other additives may cause significant variations in data values. Properties of moulded parts can be influenced by a wide variety of factors including, but not limited to, material selection, additives, part design, processing conditions and environmental exposure. Other than those products expressly identified as medical grade (including by MT® product designation or otherwise), Celanese's products are not intended for use in medical or dental implants. Regardless of any such product designation, any determination of the suitability of a particular material and part design for any use contemplated by the users and the manner of such use is the sole responsibility of the users, who must assure themselves that the material as subsequently processed meets the needs of their particular product or use. To the best of our knowledge, the information contained in this publication is accurate; however, we do not assume any liability whatsoever for the accuracy and completeness of such information. The information contained in this publication should not be construed as a promise or guarantee of specific properties of our products. It is the sole responsibility of the users to investigate whether any existing patents are infringed by the use of the materials mentioned in this publication. Moreover, there is a need to reduce human exposure to many materials to the lowest practical limits in view of possible adverse effects. To the extent that any hazards may have been mentioned in this publication, we neither suggest nor guarantee that such hazards are the only ones that exist. We recommend that persons intending to rely on any recommendation or to use any equipment, processing technique or material mentioned in this publication should satisfy themselves that they can meet all applicable safety and health standards. We strongly recommend that users seek and adhere to the manufacturer's current instructions for handling each material they use, and entrust the handling of such material to adequately trained personnel only. Please call the telephone numbers listed for additional technical information. Call Customer Services for the appropriate Materials Safety Data Sheets (MSDS) before attempting to process our products.

© 2024 Celanese or its affiliates. All rights reserved. Celanese®, registered C-ball design and all other trademarks identified herein with ®, TM, SM, unless otherwise noted, are trademarks of Celanese or its affiliates. Fortron is a registered trademark of Fortron Industries LLC. KEPITAL is a registered trademark of Korea Engineering Plastics Company, Ltd.