

# SANTOPRENE® 241-64

## SANTOPRENE®

A soft, colorable, specialty thermoplastic vulcanizate (TPV) in the thermoplastic elastomer (TPE) family. It is designed for use in plumbing applications requiring potable water contact and also for food processing equipment. This grade of Santoprene® TPV is shear-dependent and can be processed on conventional thermoplastics equipment for injection molding, extrusion or blow molding. It is polyolefin based and recyclable within the manufacturing stream.

### Key Features

- Certified by NSF to NSF/ANSI Standard 51: Food Equipment Materials - Plastics, materials and components used in food equipment.
- Certified by NSF to NSF/ANSI Standard 61: Drinking Water System Components - Health Effects.
- UL listed: file #QMFZ2.E80017, Plastics - Component; file #QMFZ8.E80017, Plastics Certified For Canada - Component.
- Recommended for applications requiring excellent flex fatigue resistance.

### Product information

Resin Identification	TPV	ISO 1043
Part Marking Code	>TPV<	ISO 11469

### Typical mechanical properties

Tensile stress at 100% elongation, perpendicular	2.6 MPa	ISO 37
Stress at break, perpendicular	7 MPa	ISO 527-1/-2 or ISO 37
Elongation at break, perpendicular	450 %	ISO 527-1/-2 or ISO 37
Shore A hardness, 15s	69	ISO 48-4 / ISO 868
Compression set, 23°C	18 %	ISO 815
Time	168 h	

### Thermal properties

RTI, electrical, 1.5mm	100 °C	UL 746B
RTI, electrical, 3.0mm	100 °C	UL 746B
RTI, strength, 1.5mm	90 °C	UL 746B
RTI, strength, 3.0mm	90 °C	UL 746B

### Flammability

Burning Behav. at 1.5mm nom. thickn.	HB class	IEC 60695-11-10
Thickness tested	1.5 mm	IEC 60695-11-10
UL recognition	yes	UL 94
Burning Behav. at thickness h	HB class	IEC 60695-11-10
Thickness tested	1 mm	IEC 60695-11-10
UL recognition	yes	UL 94
Hot Wire Ignition, 1.5mm	PLC 2 s	UL 746A
Hot Wire Ignition, 3mm	PLC 2 s	UL 746A

### Electrical properties

Arc Resistance Performance Level Category	PLC 6 class	UL 746B
High Amperage Arc Ignition Category, 1.5 mm	PLC 0 class	UL 746A

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### Physical/Other properties

Density	970 kg/m <sup>3</sup>	ISO 1183
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### Injection

Max. regrind level	20 %
Back pressure	0.517 MPa

### Extrusion

Drying Temperature	82 °C
Drying Time, Dehumidified Dryer	3 h
Melt Temperature Range	196 °C

### Additional information

Processing Notes

### Processing Notes

Desiccant drying for 3 hours at 80 °C (180 °F) is recommended.  
Santoprene® TPV has a wide temperature processing window from 175 to 230 °C (350 to 450 °F) and is incompatible with acetal and PVC.