

SANTOPRENE® 121-79W233

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A soft, black thermoplastic vulcanizate (TPV) in the thermoplastic elastomer (TPE) family. This material is specially formulated to bond to sulfur or peroxide-cured thermoset EPDM rubber for corner molding, end caps and special fixation applications. This grade of Santoprene® TPV is shear-dependent and can be processed on conventional thermoplastics equipment for injection molding. It is polyolefin based and recyclable within the manufacturing stream.

Key Features

- Designed for applications requiring excellent adhesion to vulcanized EPDM rubber
- Specially formulated to replace thermoset EPDM rubber in automotive glass run channel corner molding applications
- Designed for shorter processing time compared to thermoset EPDM rubber

Product information

Resin Identification	TPV	ISO 1043
Part Marking Code	>TPV<	ISO 11469

Typical mechanical properties

Tensile stress at 100% elongation, perpendicular	3.6 MPa	ISO 527-1/-2 or ISO 37
Stress at break, perpendicular	7.4 MPa	ISO 527-1/-2 or ISO 37
Elongation at break, perpendicular	615 %	ISO 527-1/-2 or ISO 37
Brittleness Temperature	-60 °C	ASTM D 746
Shore A hardness, 15s	84	ISO 48-4 / ISO 868
Compression set, 70 °C, 24h	49 %	ISO 815

Physical/Other properties

Density	930 kg/m ³	ISO 1183
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Injection

Drying Temperature	82 °C
Drying Time, Dehumidified Dryer	3 h
Processing Moisture Content	≤0.08 %
Max. regrind level	20 %
Min. mould temperature	10 °C
Max. mould temperature	52 °C
Back pressure	0.517 MPa

Additional information

Processing Notes

Processing Notes

Desiccant drying for 3 hours at 80 °C (180 °F) is recommended. Santoprene® TPV has a wide temperature processing window from 175 to 230 °C (350 to 450 °F) and is incompatible with acetal and PVC.

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