

# SANTOPRENE® 121-73W175

## SANTOPRENE®

A soft, black, UV resistant thermoplastic vulcanizate (TPV) in the thermoplastic elastomer (TPE) family. This material combines good physical properties and chemical resistance, and is designed for thin wall or complex profile extrusion applications. This grade of Santoprene® TPV is shear-dependent and can be processed on conventional thermoplastics equipment for extrusion, thermoforming or vacuum forming. It is polyolefin based and recyclable within the manufacturing stream.

### Key Features

- UL listed: file #QMFZ2.E80017, Plastics Component; file #QMFZ8.E80017, Plastics Certified For Canada Component
- Recommended for applications requiring excellent flex fatigue resistance
- Excellent ozone resistance
- Designed for improved UV resistance
- Designed for extruding thin wall sections with excellent definition (down to 0.33 mm [0.013"] radius) and to maximize run length with minimal build-up of material on screen packs or narrow sections of dies

#### Product information

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Resin Identification	TPV		ISO 1043
Part Marking Code	>TPV<		ISO 11469
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Typical mechanical properties			
Tensile stress at 100% elongation, perpendicular	3.76	MPa	ISO 527-1/-2 or ISO 37
Stress at break, perpendicular	8.69	MPa	ISO 527-1/-2 or ISO 37
Elongation at break, perpendicular	460	%	ISO 527-1/-2 or ISO 37
Brittleness Temperature	-60	°C	ASTM D 746
Shore A hardness, 15s	78		ISO 48-4 / ISO 868
Compression set, 70°C, 24h	34	%	ISO 815
Compression set, 125°C, 70h	42	%	ISO 815
Tear strength, normal	27	kN/m	ISO 34-1
Specific Application Suitability			
Continuous Upper Temperature Resistance, 1000h	135	°C	SAE J2236
Flammability			
Burning Behav. at 1.5mm nom. thickn.	HB	class	IEC 60695-11-10
Thickness tested		mm	IEC 60695-11-10
UL recognition	ves		UL 94
Burning Behav. at thickness h	,	class	IEC 60695-11-10
Thickness tested	1	mm	IEC 60695-11-10
UL recognition	yes		UL 94
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Electrical properties			
Relative permittivity, 60Hz	2.7		IEC 62631-2-1
Electric Strength, Short Time, 2mm	27	kV/mm	ASTM D 149



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### Physical/Other properties

Density	970 kg/m <sup>3</sup>	ISO 1183
Extrusion		
Drying Temperature	82 °C	
Drying Time, Dehumidified Dryer	3 h	
Melt Temperature Range	177 - 204 °C	
Additional information		

**Processing Notes** 

#### **Processing Notes**

Desiccant drying for 3 hours at  $80^{\circ}$ C ( $180^{\circ}$ F) is recommended. Santoprene® TPV has a wide temperature processing window from 175 to 230°C (350 to 450°F) and is incompatible with acetal and PVC. Do not exceed 15% drawdown.

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