

# SANTOPRENE® 9101-80E

## SANTOPRENE®

A black thermoplastic vulcanizate (TPV) in the thermoplastic elastomer (TPE) family. This material is designed for coextrusion applications, particularly for the static foot of automotive weatherseal systems like glass run channels. This grade of Santoprene™ TPV is shear-dependent and can be processed on conventional thermoplastics equipment for extrusion or thermoforming. It is polyolefin based and recyclable within the manufacturing stream.

### Key Features

- Recommended for coextruded applications not exposed to UV light.
- Recommended for applications requiring excellent ozone resistance.
- Designed to maximize run length with minimal build-up of material on screen packs or narrow sections of dies.

### Product information

Resin Identification	TPV	ISO 1043
Part Marking Code	>TPV<	ISO 11469

### Typical mechanical properties

Tensile stress at 100% elongation, perpendicular	3.4 MPa	ISO 37
Stress at break, perpendicular	7 MPa	ISO 527-1/-2 or ISO 37
Elongation at break, perpendicular	670 %	ISO 527-1/-2 or ISO 37
Shore A hardness, 15s	80	ISO 48-4 / ISO 868
Compression set, 70 °C, 24h	48 %	ISO 815

### Physical/Other properties

Density	970 kg/m <sup>3</sup>	ISO 1183
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### Extrusion

Drying Temperature	82 °C
Drying Time, Dehumidified Dryer	3 h
Melt Temperature Range	177 - 204 °C

### Additional information

Processing Notes

### Processing Notes

Desiccant drying for 3 hours at 80 °C (180 °F) is recommended. Santoprene™ TPV has a wide temperature processing window from 175 to 230 °C (350 to 450 °F) and is incompatible with acetal and PVC. Do not exceed 15% drawdown.