

SANTOPRENE® 8221-65M300

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A soft, colorable, UV resistant thermoplastic vulcanizate (TPV) in the thermoplastic elastomer (TPE) family. This material is designed for automotive interior applications requiring low fogging and good appearance. This grade of Santoprene™ TPV is shear-dependent and can be processed on conventional thermoplastics equipment for injection molding. It is polyolefin based and recyclable within the manufacturing stream.

Key Features

- Neutral, easy coloring formulation.
- Excellent ozone resistance.
- Used in sealing applications.
- Recommended for applications requiring excellent flex fatigue resistance.
- Designed for improved UV resistance.

Product information

Resin Identification	TPV	ISO 1043
Part Marking Code	>TPV<	ISO 11469

Typical mechanical properties

Tensile stress at 100% elongation, perpendicular	2.1 MPa	ISO 37
Stress at break, perpendicular	4.7 MPa	ISO 527-1/-2 or ISO 37
Elongation at break, perpendicular	470 %	ISO 527-1/-2 or ISO 37
Shore A hardness, 15s	65	ISO 48-4 / ISO 868

Physical/Other properties

Density	920 kg/m ³	ISO 1183
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Injection

Ejection temperature	87 °C
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Additional information

Processing Notes

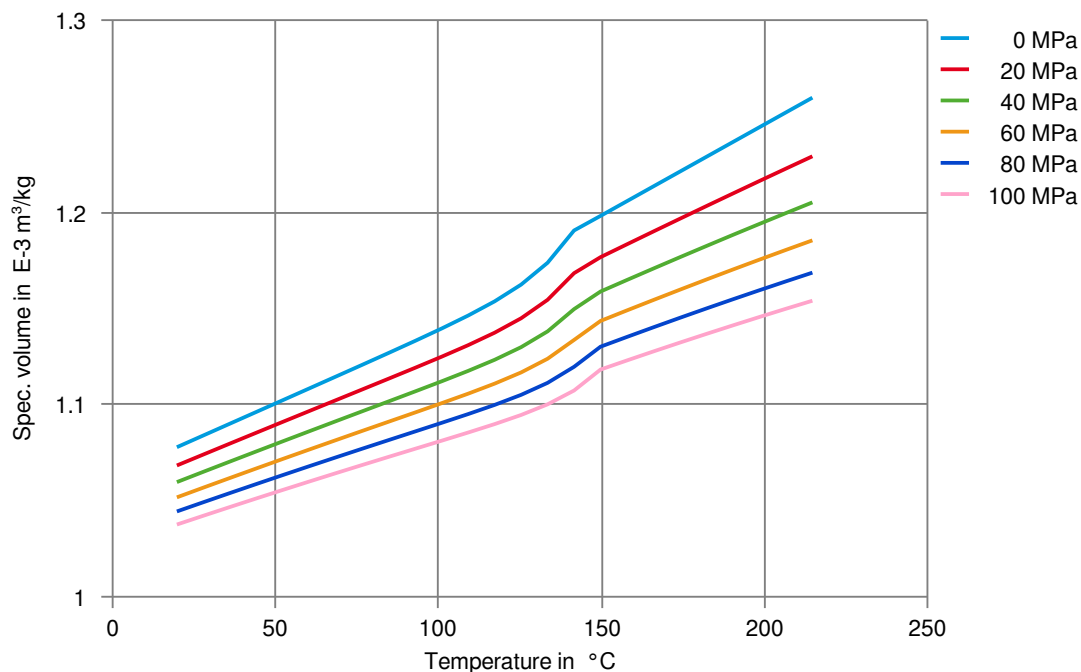
Processing Notes

Desiccant drying for 3 hours at 80 °C (180 °F) is recommended. Santoprene™ TPV has a wide temperature processing window from 175 to 230 °C (350 to 450 °F) and is incompatible with acetal and PVC.

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Specific volume-temperature (pvT)



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