

SANTOPRENE® 203-50

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A hard, colorable, versatile thermoplastic vulcanizate (TPV) in the thermoplastic elastomer (TPE) family. This material combines good physical properties and chemical resistance for use in a wide range of applications. This grade of Santoprene® TPV is shear-dependent and can be processed on conventional thermoplastics equipment for injection molding, extrusion, blow molding, thermoforming or vacuum forming. It is polyolefin based and recyclable within the manufacturing stream.

Key Features

- · UL listed: file #QMFZ2.E80017, Plastics Component; file #QMFZ8.E80017, Plastics Certified For Canada Component.
- · Excellent ozone resistance.

Product information

Resin Identification Part Marking Code	TPV >TPV<		ISO 1043 ISO 11469
Typical mechanical properties			
Brittleness Temperature	-28	°C	ASTM D 746
Shore D hardness, 15s	51	0/	ISO 48-4 / ISO 868
Compression set, 70°C, 24h	59 74		ISO 815
Compression set, 125°C, 70h		% kN/m	ISO 815 ISO 34-1
Tear strength, normal	90	KIN/III	150 34-1
Thermal properties			
RTI, electrical, 1.5mm	85	°C	UL 746B
RTI, electrical, 3.0mm	85	°C	UL 746B
RTI, strength, 1.5mm	85	°C	UL 746B
RTI, strength, 3.0mm	85	°C	UL 746B
Specific Application Suitability			
Detergent resistance	f3		UL 749
Detergent resistance	f4		UL 2157
Flammability			
Burning Behav. at 1.5mm nom. thickn.	НВ	class	IEC 60695-11-10
Thickness tested		mm	IEC 60695-11-10
UL recognition	yes		UL 94
Burning Behav. at thickness h	HB	class	IEC 60695-11-10
Thickness tested	1	mm	IEC 60695-11-10
UL recognition	yes		UL 94
Hot Wire Ignition, 1.5mm	PLC 3		UL 746A
Hot Wire Ignition, 3mm	PLC 1	S	UL 746A
Electrical properties			
Relative permittivity, 60Hz	2.3		IEC 62631-2-1
Arc Resistance Performance Level Category	PLC 5	class	UL 746B
Electric Strength, Short Time, 2mm		kV/mm	ASTM D 149
High Amperage Arc Ignition Category, 1.5 mm	PLC 0	class	UL 746A

Printed: 2024-05-13 Page: 1 of 2

Revised: 2024-03-25 Source: Celanese Materials Database



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Physical/Other properties

Density 950 kg/m³ ISO 1183

Injection

Drying Temperature	82	°C
Drying Time, Dehumidified Dryer	3	h
Processing Moisture Content	≤0.08	%
Max. regrind level	20	%
Min. mould temperature	10	°C
Max. mould temperature	52	°C
Back pressure	0.517	MPa

Extrusion

Drying Temperature	82 °C
Drying Time, Dehumidified Dryer	3 h
Melt Temperature Range	210 °C

Additional information

Processing Notes

Processing Notes

Desiccant drying for 3 hours at 80° C (180° F) is recommended. Santoprene® TPV has a wide temperature processing window from 175 to 230° C (350 to 450° F) and is incompatible with acetal and PVC.

Printed: 2024-05-13 Page: 2 of 2

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