

ISO 1043

SANTOPRENE® 201-55

SANTOPRENE®

A soft, colorable, versatile thermoplastic vulcanizate (TPV) in the thermoplastic elastomer (TPE) family. This material combines good physical properties and chemical resistance for use in a wide range of applications. This grade of Santoprene® TPV is shear-dependent and can be processed on conventional thermoplastics equipment for injection molding or extrusion. It is polyolefin based and recyclable within the manufacturing stream.

Key Features

 UL listed: file #QMFZ2.E80017, Plastics - Component; file #QMFZ8.E80017, Plastics Certified For Canada -Component

TPV

- Recommended for applications requiring excellent flex fatigue resistance
- Excellent ozone resistance

Product information Resin Identification

Resin Identification Part Marking Code	TPV >TPV<		ISO 1043 ISO 11469
Typical mechanical properties			
	0.4	MD-	100.07
Tensile stress at 100% elongation, perpendicular Stress at break, perpendicular		MPa MPa	ISO 37 ISO 527-1/-2 or ISO 37
Elongation at break, perpendicular	400		ISO 527-1/-2 or ISO 37
Brittleness temperature	-60		ISO 927-17-2 01 13O 37
Brittleness Temperature	-60		ASTM D 746
Shore A hardness, 15s	59		ISO 48-4 / ISO 868
Compression set, 70°C, 24h	22	%	ISO 815
Compression set, 125°C, 70h	38	%	ISO 815
Tear strength, normal	16	kN/m	ISO 34-1
Thermal properties			
RTI, electrical, 1.5mm	100	°C	UL 746B
RTI, electrical, 3.0mm	100		UL 746B
RTI, strength, 1.5mm	90	°C	UL 746B
RTI, strength, 3.0mm	100	°C	UL 746B
Specific Application Suitability			
Continuous Upper Temperature Resistance, 1000h	135	°C	SAE J2236
Detergent resistance	f3		UL 749
Detergent resistance	f4		UL 2157
Flammability			
Burning Behav. at 1.5mm nom. thickn.	НВ	class	IEC 60695-11-10
Thickness tested	1.5	mm	IEC 60695-11-10
UL recognition	yes		UL 94
Burning Behav. at thickness h		class	IEC 60695-11-10
Thickness tested		mm	IEC 60695-11-10
UL recognition	yes	_	UL 94
Hot Wire Ignition, 1.5mm	PLC 3		UL 746A
Hot Wire Ignition, 3mm	PLC 2	S	UL 746A

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Electrical properties

Relative permittivity, 60Hz	2.3	IEC 62631-2-1
Arc Resistance Performance Level Category	PLC 6 class	UL 746B
Electric Strength, Short Time, 2mm	29 kV/mm	ASTM D 149
High Amperage Arc Ignition Category, 1.5 mm	PLC 0 class	UL 746A

Physical/Other properties

Injection

Drying Temperature	82 °C
Drying Time, Dehumidified Dryer	3 h
Processing Moisture Content	≤0.08 %
Max. regrind level	20 %
Min. mould temperature	10 °C
Max. mould temperature	52 °C
Back pressure	0.517 MPa

Extrusion

Drying Temperature	82 °C
Drying Time, Dehumidified Dryer	3 h
Melt Temperature Range	196 °C

Additional information

Processing Notes

Processing Notes

Desiccant drying for 3 hours at 80 °C (180 °F) is recommended. Santoprene® TPV has a wide temperature processing window from 175 to 230 °C (350 to 450 °F) and is incompatible with acetal and PVC.

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