

# SANTOPRENE® 123-52W242

## SANTOPRENE®

A hard, black thermoplastic vulcanizate (TPV) in the thermoplastic elastomer (TPE) family. This material has low friction resistance and is especially designed for slip-coating materials in weatherseal applications. This grade of Santoprene® TPV is shear-dependent and can be processed on conventional thermoplastics equipment for extrusion. It is polyolefin based and recyclable within the manufacturing stream.

### Key Features

- Designed for applications requiring excellent wear resistance, excellent weather resistance or part surface with low friction factor
- Co-extrudable with other olefin thermoplastic rubbers
- Designed for excellent surface smoothness and flexibility as slip-coating material

### Product information

Resin Identification	TPV	ISO 1043
Part Marking Code	>TPV<	ISO 11469

### Typical mechanical properties

Shore D hardness, 15s	52	ISO 48-4 / ISO 868
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### Physical/Other properties

Density	950 kg/m <sup>3</sup>	ISO 1183
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### Additional information

Processing Notes

### Processing Notes

Desiccant drying for 4 hours at 65°C (150°F) is recommended. Santoprene® TPV has a wide temperature processing window from 175 to 230°C (350 to 450°F) and is incompatible with acetal and PVC.