

SANTOPRENE® 123-50W175

SANTOPRENE®

A hard, black, UV resistant thermoplastic vulcanizate (TPV) in the thermoplastic elastomer (TPE) family. This material combines good physical properties and chemical resistance for use in thin wall applications. This grade of Santoprene® TPV is shear-dependent and can be processed on conventional thermoplastics equipment for injection molding, extrusion, blow molding, thermoforming or vacuum forming. It is polyolefin based and recyclable within the manufacturing stream.

Key Features

- Recommended for applications requiring excellent flex fatigue resistance
- Recommended for applications requiring excellent ozone resistance
- Designed for improved UV resistance

Product information

Resin Identification	TPV	ISO 1043
Part Marking Code	>TPV<	ISO 11469

Typical mechanical properties

Shore D hardness, 15s	51	ISO 48-4 / ISO 868
Initial Tear Resist., Die C	110 kN/m	ISO 34-1

Physical/Other properties

Density	950 kg/m ³	ISO 1183
---------	-----------------------	----------

Additional information

Processing Notes

Processing Notes

Desiccant drying for 3 hours at 80°C (180°F) is recommended. Santoprene® TPV has a wide temperature processing window from 175 to 230°C (350 to 450°F) and is incompatible with acetal and PVC.