

SANTOPRENE® 121-62M100

SANTOPRENE®

A soft, black, UV resistant thermoplastic vulcanizate (TPV) in the thermoplastic elastomer (TPE) family. This material combines good physical properties and chemical resistance for use in difficult injection molding applications. This grade of Santoprene® TPV is shear-dependent and can be processed on conventional thermoplastics equipment for injection molding. It is polyolefin based and recyclable within the manufacturing stream.

Key Features

- Designed for fast, easy injection molding, especially for complex part geometries
- Used in sealing applications
- Recommended for applications requiring improved part surface appearance
- Designed to be injected at lower molding temperatures or at lower injection pressures
- UL listed: file #QMFZ2.E80017, Plastics - Component; file #QMFZ8.E80017, Plastics Certified For Canada - Component

Product information

| | | |
|----------------------|-------|-----------|
| Resin Identification | TPV | ISO 1043 |
| Part Marking Code | >TPV< | ISO 11469 |

Typical mechanical properties

| | | |
|--|----------|------------------------|
| Tensile stress at 100% elongation, perpendicular | 2.46 MPa | ISO 37 |
| Stress at break, perpendicular | 4.65 MPa | ISO 527-1/-2 or ISO 37 |
| Elongation at break, perpendicular | 417 % | ISO 527-1/-2 or ISO 37 |
| Brittleness Temperature | -60 °C | ASTM D 746 |
| Shore A hardness, 15s | 67 | ISO 48-4 / ISO 868 |
| Compression set, 70 °C, 24h | 34 % | ISO 815 |
| Compression set, 125 °C, 70h | 47 % | ISO 815 |
| Initial Tear Resist., Die C | 19 kN/m | ISO 34-1 |

Flammability

| | | |
|-------------------------------|----------|-----------------|
| Burning Behav. at thickness h | HB class | IEC 60695-11-10 |
| Thickness tested | 1.1 mm | IEC 60695-11-10 |
| UL recognition | yes | UL 94 |

Physical/Other properties

| | | |
|---------|-----------------------|----------|
| Density | 915 kg/m ³ | ISO 1183 |
|---------|-----------------------|----------|

Injection

| | |
|----------------------|-----------|
| Max. regrind level | 20 % |
| Back pressure | 0.517 MPa |
| Ejection temperature | 95 °C |

Additional information

Processing Notes

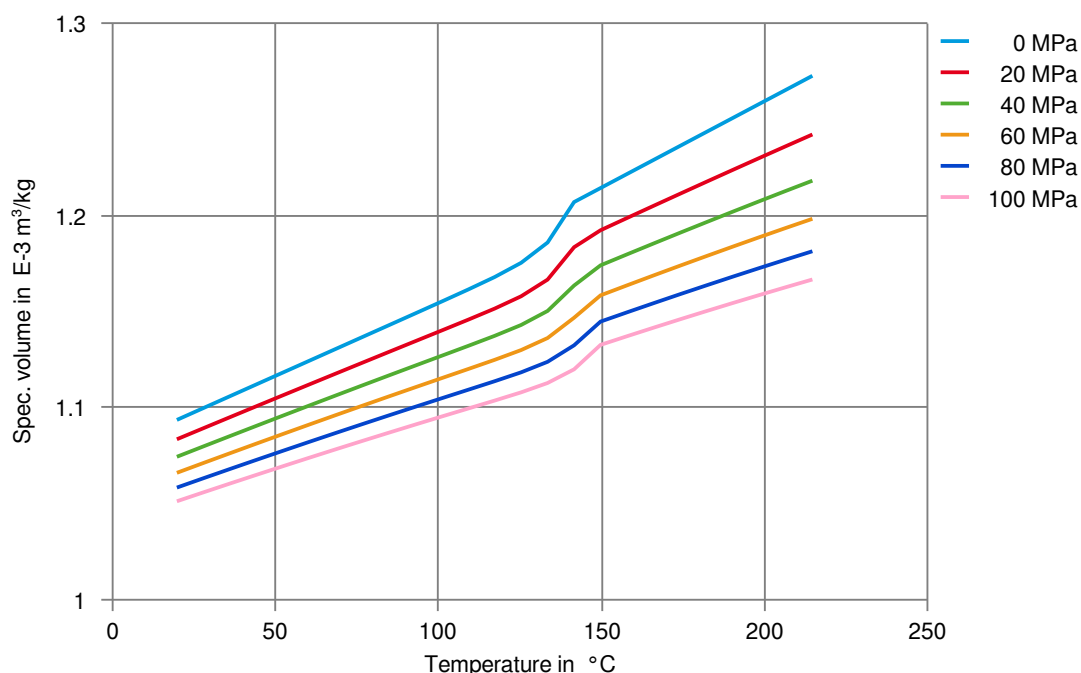
Processing Notes

Desiccant drying for 3 hours at 80 °C (180 °F) is recommended. Santoprene® TPV has a wide temperature processing window from 175 to 230 °C (350 to 450 °F) and is incompatible with acetal and PVC.

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Specific volume-temperature (pvT)



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Page: 2 of 2

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