

SANTOPRENE® 103-50

SANTOPRENE®

A hard, black, versatile thermoplastic vulcanizate (TPV) in the thermoplastic elastomer (TPE) family. This material combines good physical properties and chemical resistance for use in a wide range of applications. This grade of Santoprene® TPV is shear-dependent and can be processed on conventional thermoplastics equipment for injection molding, extrusion, blow molding, thermoforming or vacuum forming. It is polyolefin based and recyclable within the manufacturing stream.

Key Features

- UL listed: file #QMFZ2.E80017, Plastics - Component; file #QMFZ8.E80017, Plastics Certified For Canada - Component
- Excellent ozone resistance

Product information

Resin Identification	TPV	ISO 1043
Part Marking Code	>TPV<	ISO 11469

Typical mechanical properties

Brittleness Temperature	-41 °C	ASTM D 746
Shore D hardness, 15s	51	ISO 48-4 / ISO 868
Compression set, 70°C, 24h	59 %	ISO 815
Compression set, 125°C, 70h	74 %	ISO 815
Tear strength, normal	93 kN/m	ISO 34-1

Thermal properties

RTI, electrical, 1.5mm	85 °C	UL 746B
RTI, electrical, 3.0mm	85 °C	UL 746B
RTI, strength, 1.5mm	85 °C	UL 746B
RTI, strength, 3.0mm	85 °C	UL 746B

Specific Application Suitability

Detergent resistance	f3	UL 749
Detergent resistance	f4	UL 2157

Flammability

Burning Behav. at 1.5mm nom. thickn.	HB class	IEC 60695-11-10
Thickness tested	1.5 mm	IEC 60695-11-10
UL recognition	yes	UL 94
Burning Behav. at thickness h	HB class	IEC 60695-11-10
Thickness tested	1 mm	IEC 60695-11-10
UL recognition	yes	UL 94
Hot Wire Ignition, 1.5mm	PLC 3 s	UL 746A
Hot Wire Ignition, 3mm	PLC 3 s	UL 746A

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Electrical properties

Relative permittivity, 60Hz	2.4	IEC 62631-2-1
Arc Resistance Performance Level Category	PLC 5 class	UL 746B
Electric Strength, Short Time, 2mm	31 kV/mm	ASTM D 149
High Amperage Arc Ignition Category, 1.5 mm	PLC 0 class	UL 746A

Physical/Other properties

Density	950 kg/m ³	ISO 1183
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Injection

Drying Temperature	82 °C
Drying Time, Dehumidified Dryer	3 h
Processing Moisture Content	≤0.08 %
Max. regrind level	20 %
Melt Temperature Optimum	215 °C
Min. melt temperature	165 °C
Max. melt temperature	265 °C
Mold Temperature Optimum	50 °C
Min. mould temperature	20 °C
Max. mould temperature	80 °C
Back pressure	0.517 MPa
Ejection temperature	98 °C

Extrusion

Drying Temperature	82 °C
Drying Time, Dehumidified Dryer	3 h
Melt Temperature Range	210 °C

Additional information

Processing Notes

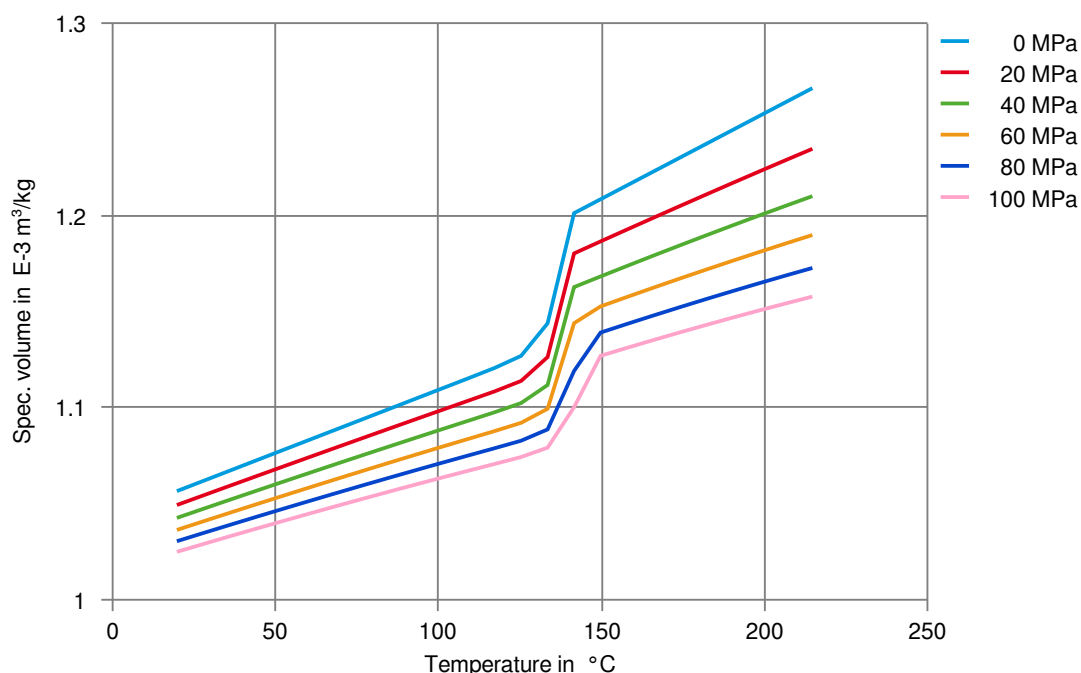
Processing Notes

Desiccant drying for 3 hours at 80°C (180°F) is recommended.
 Santoprene®TPV has a wide temperature processing window from 175 to 230°C (350 to 450°F) and is incompatible with acetal and PVC.

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Specific volume-temperature (pvT)



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