

SANTOPRENE® 101-80

SANTOPRENE®

A soft, black, versatile thermoplastic vulcanizate (TPV) in the thermoplastic elastomer (TPE) family. This material combines good physical properties and chemical resistance for use in a wide range of applications. This grade of Santoprene® TPV is shear-dependent and can be processed on conventional thermoplastics equipment for injection molding, extrusion, blow molding, thermoforming or vacuum forming. It is polyolefin based and recyclable within the manufacturing stream.

Key Features

- UL listed: file #QMFZ2.E80017, Plastics - Component; file #QMFZ8.E80017, Plastics Certified For Canada - Component; file #QMTT2.E86313, Polymeric Materials for Use in Wire, Cable and Flexible Lighting Products - Component
- Recommended for applications requiring excellent flex fatigue resistance
- Excellent ozone resistance

Product information

Resin Identification	TPV	ISO 1043
Part Marking Code	>TPV<	ISO 11469

Typical mechanical properties

Tensile stress at 100% elongation, perpendicular	4.61 MPa	ISO 37
Stress at break, perpendicular	10.4 MPa	ISO 527-1/-2 or ISO 37
Elongation at break, perpendicular	526 %	ISO 527-1/-2 or ISO 37
Brittleness Temperature	-60 °C	ASTM D 746
Shore A hardness, 15s	87	ISO 48-4 / ISO 868
Compression set, 70 °C, 24h	36 %	ISO 815
Compression set, 125 °C, 70h	52 %	ISO 815
Tear strength, normal	33 kN/m	ISO 34-1

Thermal properties

RTI, electrical, 1.5mm	90 °C	UL 746B
RTI, electrical, 3.0mm	90 °C	UL 746B
RTI, strength, 1.5mm	90 °C	UL 746B
RTI, strength, 3.0mm	95 °C	UL 746B

Specific Application Suitability

Continuous Upper Temperature Resistance, 1000h	135 °C	SAE J2236
Detergent resistance	f3	UL 749
Detergent resistance	f4	UL 2157
Outdoor suitability	f1	UL 746C

Flammability

Burning Behav. at 1.5mm nom. thickn.	HB class	IEC 60695-11-10
Thickness tested	1.5 mm	IEC 60695-11-10
UL recognition	yes	UL 94
Burning Behav. at thickness h	HB class	IEC 60695-11-10
Thickness tested	1 mm	IEC 60695-11-10
UL recognition	yes	UL 94
Hot Wire Ignition, 1.5mm	PLC 3 s	UL 746A

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Hot Wire Ignition, 3mm

PLC 2 s

UL 746A

Electrical properties

Relative permittivity, 60Hz

2.6

IEC 62631-2-1

Arc Resistance Performance Level Category

PLC 6 class

UL 746B

Electric Strength, Short Time, 2mm

30 kV/mm

ASTM D 149

High Amperage Arc Ignition Category, 1.5 mm

PLC 0 class

UL 746A

Physical/Other properties

Density

960 kg/m³

ISO 1183

Injection

Drying Temperature

82 °C

Drying Time, Dehumidified Dryer

3 h

Processing Moisture Content

≤0.08 %

Max. regrind level

20 %

Melt Temperature Optimum

215 °C

Min. melt temperature

165 °C

Max. melt temperature

265 °C

Mold Temperature Optimum

50 °C

Min. mould temperature

20 °C

Max. mould temperature

80 °C

Back pressure

0.517 MPa

Ejection temperature

93 °C

Extrusion

Drying Temperature

82 °C

Drying Time, Dehumidified Dryer

3 h

Melt Temperature Range

202 °C

Additional information

Processing Notes

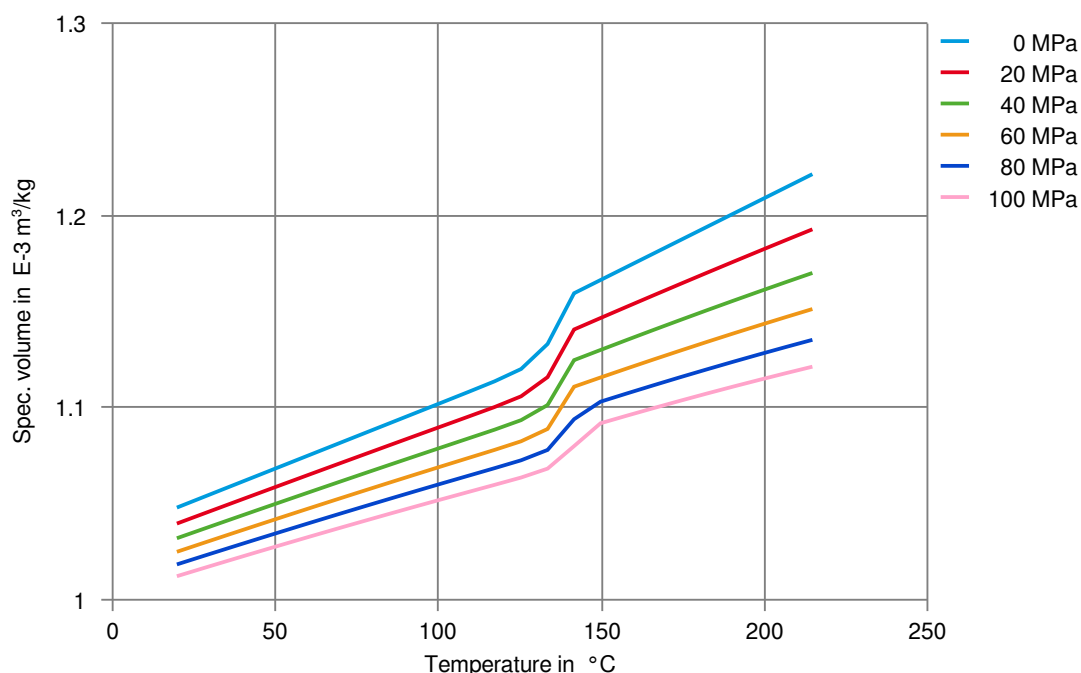
Processing Notes

Desiccant drying for 3 hours at 80°C (180°F) is recommended. Santoprene® TPV has a wide temperature processing window from 175 to 230°C (350 to 450°F) and is incompatible with acetal and PVC.

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Specific volume-temperature (pvT)



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