

ASTM D 1003

ATEVA® 1821AX

ATEVA®

Haze

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Resin Identification Part Marking Code Vinyl acetate content	(EVAC) >(EVAC)< 18	%	ISO 1043 ISO 11469
Rheological properties			
Temperature	190	°C	
Load	2.16	kg	
Melt Flow Index	3	g/10min	ASTM D 1238
Typical mechanical properties			
Tensile Strength	15	MPa	ASTM D 638
Elongation at break	685	%	ASTM D 638
Flexural modulus		MPa	ASTM D 790
Brittleness Temperature	<-85	°C	ASTM D 746
Shore A hardness	92		ASTM D 2240
Shore D hardness	36		ASTM D 2240
Thermal properties			
Melting temperature	87	°C	ASTM D 3418
Physical/Other properties			
Density	938	kg/m³	
Film Properties			
Stress at yield, machine direction, 500 mm/min	4	MPa	ASTM D 882
Stress at yield, transverse, 500 mm/min		MPa	ASTM D 882
Maximum stress, machine direction, 500 mm/min	23	MPa	ASTM D 882
Maximum stress, transverse, 500 mm/min		MPa	ASTM D 882
Maximum strain, machine direction, 500 mm/min	460		ASTM D 882
Maximum strain, transverse, 500 mm/min	620	%	ASTM D 882
Gloss, 45°	51		ASTM D 2457

Printed: 2024-12-22 Page: 1 of 1

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